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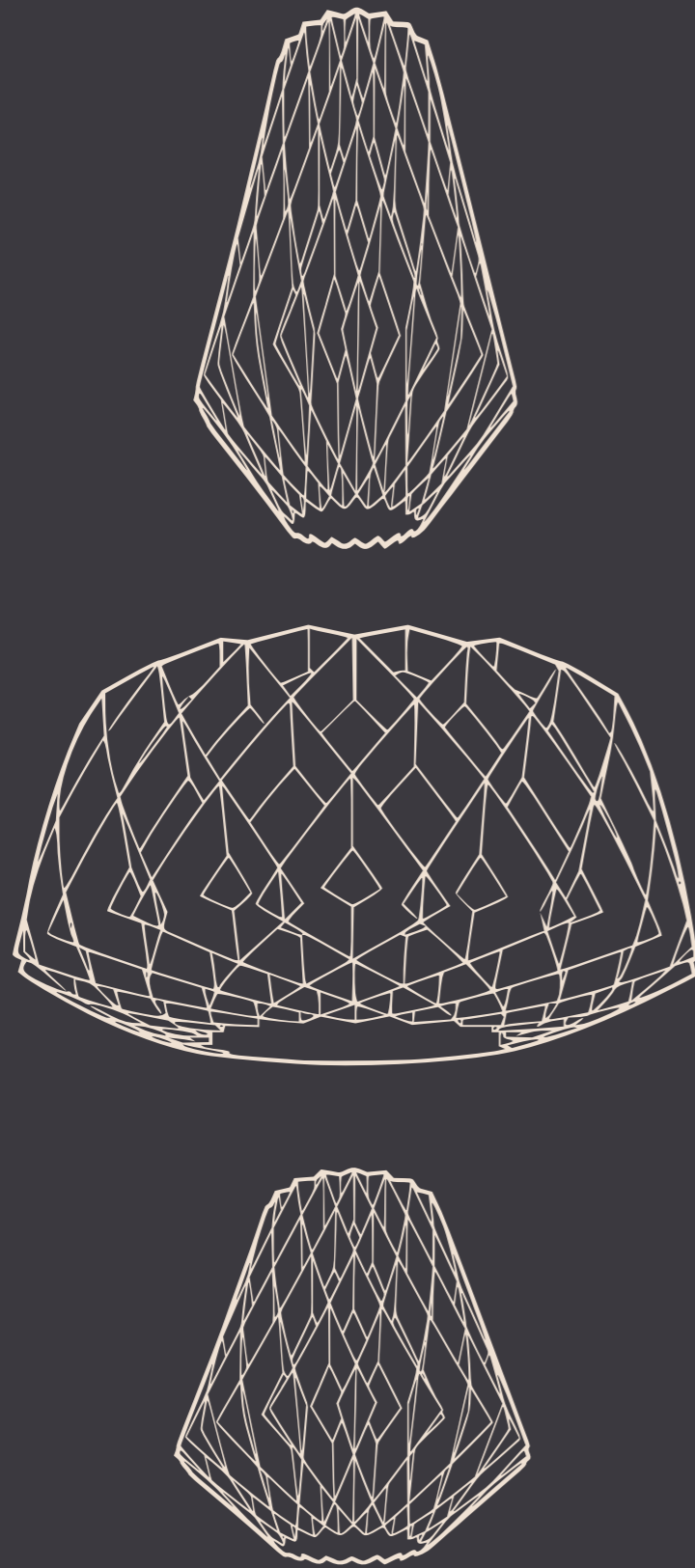
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# A Finnish high-light for sustainable lighting



Pilke's history begins in the Finnish forests. With Finnish designers, materials, craftsmanship and production. Sustainability is at the center with a feeling of being close to nature and the Nordic culture with local production and design. Pilke has an authentic, ambitious and friendly culture with a mission to create candles that last from generation to generation – tomorrow's classics.

Pilke is a sustainable lighting brand with 4 product series, designed by Tuukka Halonen, Harri Koskinen and Janne Uusi-Autti. Today, the lamps can be seen in luxurious hotels, embassies and airports around the world as well as at the Karolinska Institutet in Stockholm. Since autumn 2021, Pilke has been owned by the Swedish design brand Maze Interior, whose ambition is to launch Pilke to the Swedish and European retail market.

Pilke is made entirely of wood that is consistently FSC® or PEFC-certified Finnish plywood. State-of-the-art water cutting technology creates geometrically cut parts without the dark edges that occur with laser cutting. The assembly of the parts enables fixtures that are constructed entirely without glue or screws – only wood. The most famous series, the Signature Collection, is a combination of Finnish craftsmanship and ultra-modern computer geometry, created by designer Tuukka Halonen.

The founders Tuula Hocksell and Leena Liedenpohja knew how to innovate Finnish wood design. The lights are inspiring, warm, and unique. The products have been nominated for the DESIGN PLUS award in Frankfurt, GOOD DESIGN and GOOD GREEN DESIGN in Chicago and ECO DESIGN in Helsinki several times.

# The Making of Pilke Lights

1. The thin plywood for the Pilke lights is manufactured in Hirvensalmi in southeast Finland by the family company Koskisen that was founded more than 100 years ago. The plywood comes from high-quality, renewable Finnish birch grown in sustainably managed forests. Material is either FSC or PEFC certified which assures that forestry is carried out in an ecological, economical, and socially sustainable way. Koskisen place great importance on taking care of the environment, their employees and stakeholders. They help ensure the sustainable use of Nordic forests and almost 100% of Koskisen's wood raw material is converted into products, with close to zero waste.

2. The plywood sheets are sent to Muototerä in Tampere. Here pieces for the lamps are being cut out by a water jet cutter from the plywood sheets. This cutting method is environmentally friendly and allows fast, cost-effective, and ecological cutting. No chemicals, vapor or smoke is produced during the cutting process and dust and other particles can be easily and safely filtered from the water. Unlike other cutting methods the water cutting leaves the natural surface of the birch plywood without burn marks.

3. The plywood parts are sent on to Kolmituote in Salo. Kolmituote is a non-profit, social company owned by the city of Salon and a few other municipalities and associations operating in the region. Kolmituote offers employment and rehabilitation services for partially-abled people. Three people in Kolmituote are trained in the assembly of the lamps. All parts are first lightly sanded before put together without any glue or screws, all assembled by hand.

4. The finished lamp shades that are to be white or black are sent over to a neighbouring painting company to get their colour.

5. All lamps are packed and sent to our warehouse in Norrköping, Sweden - awaiting delivery to their next destination, our customers.

# Pilke Designers



## Tuukka Halonen

Tuukka Halonen is the designer behind Pilke's most famous series, Signature Collection, which is a combination of Finnish craft technique and ultra-modern computer geometry. Through repetition of plywood parts in a right angle, beautiful three-dimensional and geometrically decorative light shades can be created.

## Harri Koskinen

Harri Koskinen is an industrial designer, who has received several international awards. For Pilke, Koskinen has designed the architectural plywood lamp series Ristikko, which has a focus on natural indirect light.



## Janne Auusi-Autti

Janne Uusi-Autti is the creator of Pilke Pioni Collection. Pioni is a beautiful, organic shaped pendant, creating a natural soft atmosphere in any home, restaurant or public space. Pioni lamps are made of ultrathin birch plywood.







# Signature Collection

Pilke® brings natural warm light through its wooden structure. The unique, decorative lamp shades are assembled of plywood parts.

# The Signature Collection:



**PENDANT 28**  
H:30 D:28 H:28



**PENDANT 36**  
H:38 D:36 H:36



**PENDANT 50**  
H:51 D:51 H:51



**PENDANT 64**  
H:64 D:64 H:64



**FLOOR 64**  
H:64 D:64 H:64



**TABLE 28**  
H:30 D:28 H:28



**WALL 18**  
H:23,5 D:23 H:18



**PLAFOND 65**  
H:13 D:65 H:65



**PENDANT 18**  
H:23,5 D:18 H:18



**PENDANT 20/42**  
H:42 D:21 H:21



**PENDANT 30/70**  
H:70 D:30 H:30



**PENDANT 60**  
H:30 D:60 H:60



**TRIPOD 60**  
H:165 D:60 H:60



**FLOOR 28**  
H:155 D:35 H:35



**PENDANT 80**  
H:30 D:80 H:80



**PENDANT 95**  
H:28 D:95 H:95



# Signature Pendant 18

The smallest of the Pilke Signature collection, **Pilke 18**, is designed for tiny spaces, cosy corners or above small tables in the home or can be used to create installations in restaurants, cafes and bars. The intricate pattern creates beautiful shadows to the ceiling. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

#### Specifications

Height: 23.5 cm  
Diameter: 18 cm  
Weight: 0.4 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W







# Signature Wall lamp 18

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

Specifications

Height: 23.5 cm  
 Diameter: 18 cm  
 Weight: 0.4 kg  
 Cable: 2 m  
 Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W

The smallest of Pilke Signature collection, Pilke 18 also comes in a wall version. It is well suited in both home or public spaces where soft wall light is needed to compliment general lighting. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.





# Signature Pendant 20/42

Signature Pendant 20/42 is a size smaller than Pendant 30/70, with the same ornamental appearance. The Pendant 20/42 makes a statement in any domestic or public space, install it in high spaces or staircases one by one or in a group. The lamp is handmade with elegant geometric design and natural, sustainable, FSC® or PEFC certified Finnish birch plywood. It provides warmth and creates a unique shadow play through the structure. It is assembled through traditional Finnish shingles work without using any screws or glue.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

#### Specifications

Height: 42 cm  
Diameter: 20 cm  
Weight: 0.4 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W





# Signature Floor lamp 28

The pine cone shaped wooden lamp shade combined with a chromed steel base creates a fascinating combination of warm and cold materials in any domestic or public space. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:

Birch plywood, Chromed steel foot,  
Painted steel plate

Specifications

Height: 155 cm  
Diameter: 35 cm  
Weight: 5,3kg  
Cable: 2m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W







# Signature Pendant 28

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

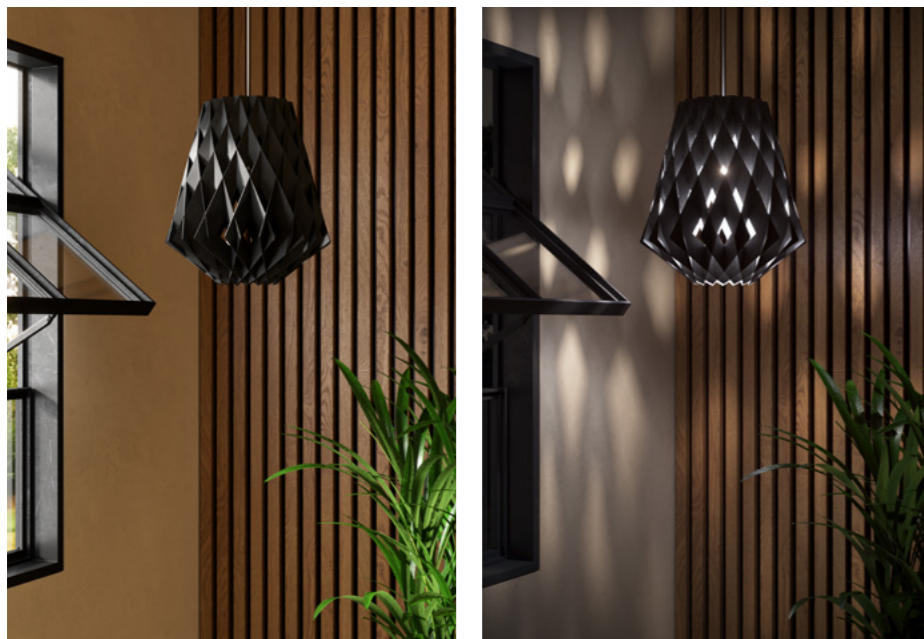
Materials:  
Birch plywood

Specifications

Height: 30 cm  
 Diameter: 28 cm  
 Weight: 0.6 kg  
 Cable: 2m  
 Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W

The pine cone shaped Pilke 28 brings nature from outdoors into the space and is fascinating to explore from every angle. For larger interiors, create and design your own statement chandelier by grouping several lamps together. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.





# Signature Table lamp 28

The pine cone shaped Pilke 28 table lamp can stand upright as well as tilted on a table or shelf in any domestic or public space. The stylish geometric design and natural, sustainable wood bring warm glow and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

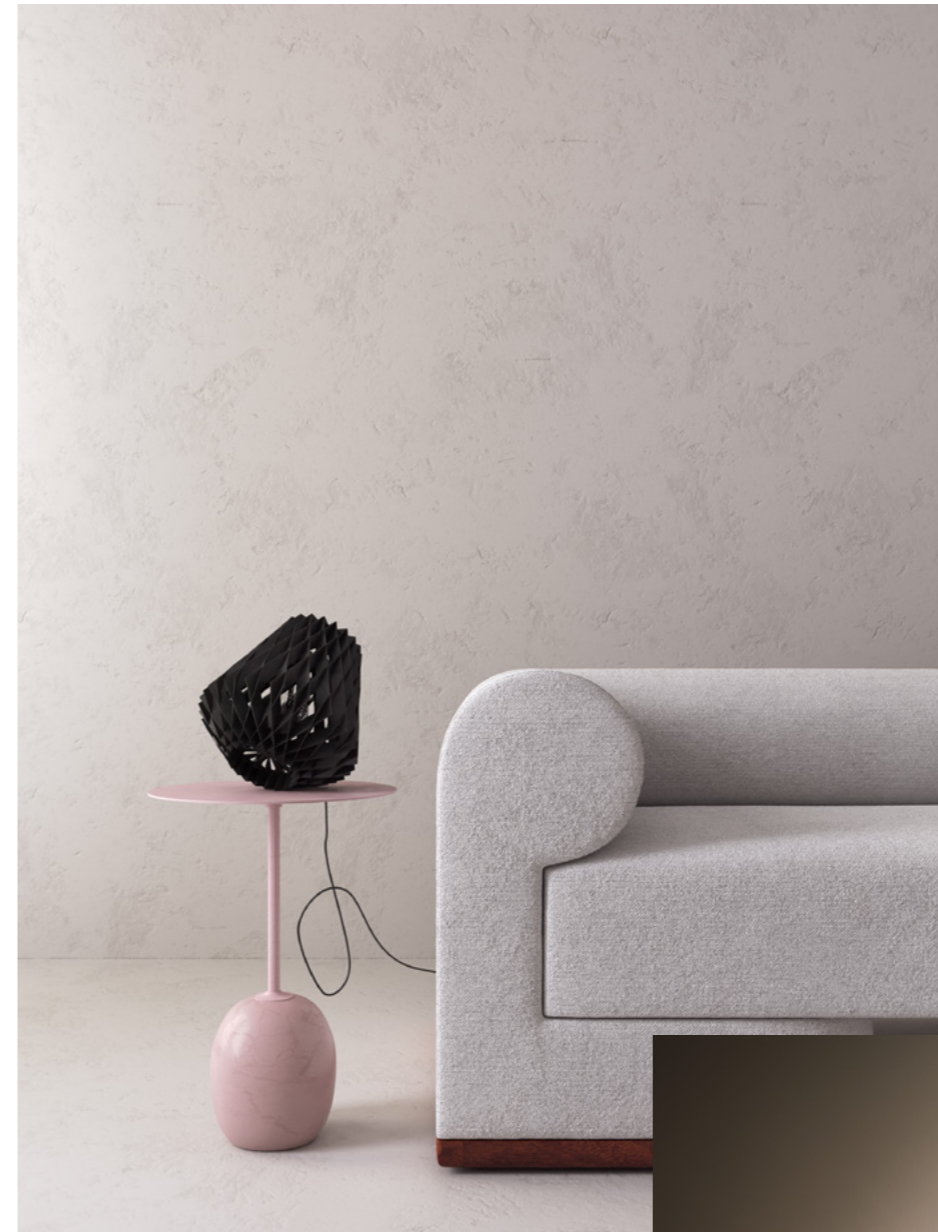
- Birch
- White
- Black

Materials:  
Birch plywood

### Specifications

Height: 30 cm  
Diameter: 28 cm  
Weight: 0,6 kg  
Cable: 2m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W







# Signature Pendant 30/70

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

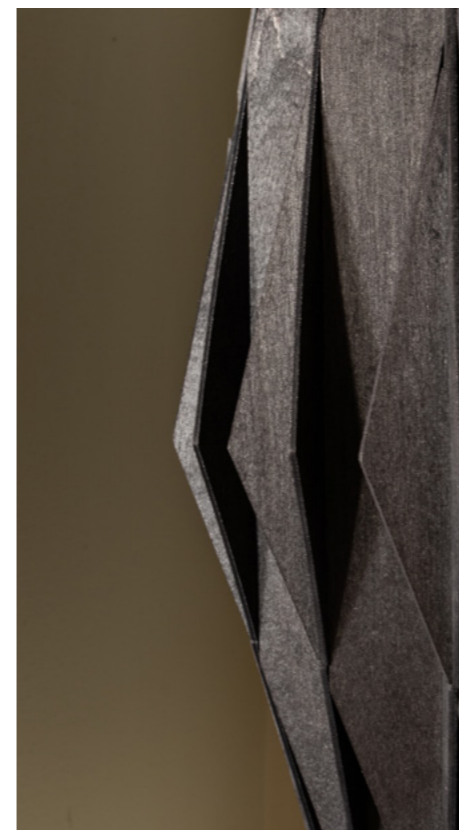
Materials:  
Birch plywood

Specifications

Height: 70 cm  
 Diameter: 30 cm  
 Weight: 1,2kg  
 Cable: 2m  
 Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W

The sophisticated Pilke 30/70 with its ornamental appearance makes a statement in any domestic or public space. Install it in high spaces or staircases one by one or in a group. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.





# Signature Pendant 36

Pilke 36 can be used by itself or in a group in any domestic or public space. A unique shadow-play can be created through the structure of Pilke 36. Make a show-stopper chandelier by using several Pilke 36 and Pilke 28 lights together! The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

### Specifications

Height: 38 cm  
Diameter: 36 cm  
Weight: 1.1 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W





# Signature Pendant 50

Signature Pendant 50 is a significantly larger version of the Signature collection's very first design, Pendant 36. The lamp can be used alone or in a group in the home or public environment together with the other lamps in the series. The lamp is handmade with elegant geometric design and natural, sustainable, FSC® or PEFC certified Finnish birch plywood. It provides warmth and creates a unique shadow play through the structure. It is assembled through traditional Finnish shingles work without using any screws or glue.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

#### Specifications

Height: 51 cm  
Diameter: 51 cm  
Weight: 2.5 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W







# Signature Pendant 60

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

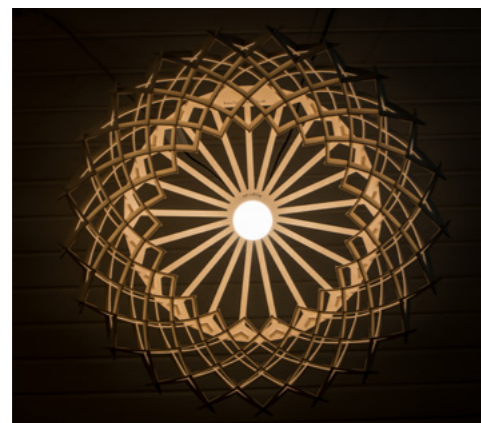
Materials:  
Birch plywood

Specifications

Height: 30 cm  
 Diameter: 60 cm  
 Weight: 1.3 kg  
 Cable: 2m  
 Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W

The stunning Pilke 60 pendant lamp makes an ideal centerpiece for any interior. The size of the lamp is optimal, whether it be for a hotel lobby, guest room or office as well as any living space within a home. For larger interiors, create and design your own statement chandelier by grouping several lamps together. The stylish geometric design and natural, sustainable wood brings warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.





# Signature Tripod 60

Place this elegant, slim, ultra-light design floor lamp in your living room, lounge or bedroom. It is a perfect match with any PILKE pendant lamp or by itself as a mood creator. A true eye-catcher warming up any room, whether a small cozy corner or a larger space. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:

Birch plywood shade, Steel tube,  
3D printed plastic

Specifications

Height: 165 cm  
Diameter: 60 cm (Shade)  
52 cm (Tripod)  
Weight: 2,8 kg  
Cable: 2.4 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W







# Signature Floor 64

Signature Floor 64 is the floor lamp version of Pendant 64, with the same size and pinecone shape design. The Floor 64 is an eye-catching conversation piece in every home or environment. The lamp is handmade with elegant geometric design and natural, sustainable, FSC® or PEFC certified Finnish birch plywood. It provides warmth and creates a unique shadow play through the structure. It is assembled through traditional Finnish shingles work without using any screws or glue.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:

Birch plywood

#### Specifications

Height:	64 cm
Diameter:	64 cm
Weight:	3 kg
Cable:	2 m
Lamp:	E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W





# Signature Pendant 64

Signature Pendant 64 is a size larger than Pendant 50. The lamp can be used alone or in a group in the home or public environment together with the other lamps in the series. With its striking size, Pendant 64 is an eye-catching centerpiece in any space. The lamp is handmade with elegant geometric design and natural, sustainable, FSC® or PEFC certified Finnish birch plywood. It provides warmth and creates a unique shadow play through the structure. It is assembled through traditional Finnish shingles work without using any screws or glue.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

#### Specifications

Height: 64 cm  
Diameter: 64 cm  
Weight: 3 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W







# Signature Plafond 65

The Pilke 65 plafond ceiling light is a perfect centerpiece of your living room, lounge or bedroom. This design is an especially beautiful geometric creation. The LED light source is included, and three different brightness levels are available. The natural, sustainable wood brings warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

Specifications

Height: 13 cm  
Diameter: 65 cm  
Weight: 1.6 kg

Light source is included  
Led Plafond dia. 30 cm





# Signature Pendant 80

Pilke 80 is big in size but has a light and airy appearance. It can be used as a center piece in any large space. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish shingle work remastered by today's computer technology enables assembly without using any glue or screws. Handcrafted in Finland.

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

### Specifications

Height: 30 cm  
Diameter: 80 cm  
Weight: 1.9 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W







# Signature Pendant 95

Designer:  
Tuukka Halonen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

Specifications

Height: 28 cm  
 Diameter: 95 cm  
 Weight: 1.9 kg  
 Cable: 2 m  
 Lamp: E27, Max. 57W

Recommended light source:  
LED light Globe bulb, 6-12W

Pendant 95 is a new shape addition to the Signature Collection. Suspended by wires and with its striking size, Pendant 95 places itself as an eye-catching centerpiece in many spaces, such as office, public and home environments. The lamp is handmade with elegant geometric design and natural, sustainable, FSC® or PEFC certified Finnish birch plywood. It provides warmth and creates a unique shadow play through the structure. It is assembled through traditional Finnish shingles work without using any screws or glue.







# Pioni

Pilke® Pioni is a beautiful, organic flower shaped pendant.  
It creates a natural, soft atmosphere at home or in a public space.





# Pioni S Pendant

Pioni is a beautiful, organic, flower shaped pendant, creating a natural soft atmosphere in any home or restaurant space. The thin birch plywood is bent into an elegant contemporary form, inspired by nature. It is a balance between soft and strong. The natural, sustainable wood brings warmth and wellbeing to your life. Handcrafted in Finland and assembled without using any glue or screws.

Designer:  
Janne Uusi-Autti

Colours:

- White
- Black

Materials:

Thin birch plywood, painted

## Specifications

Height: 29 cm  
Diameter: 38 cm  
Weight: 0.3 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W





# Pioni L Pendant

Pioni is a beautiful, organic, flower shaped pendant, creating a natural soft atmosphere in any home or restaurant space. The thin birch plywood is bent into an elegant contemporary form, inspired by nature. It is a balance between soft and strong. The natural, sustainable wood brings warmth and wellbeing to your life. Handcrafted in Finland and assembled without using any glue or screws.

Designer:  
Janne Uusi-Autti

Colours:

- White
- Black

Materials:

Thin birch plywood, painted

Specifications

Height: 47 cm  
Diameter: 50 cm  
Weight: 1 kg  
Cable: 2 m  
Lamp: E27, Max. 57W

Recommended light source:  
LED light bulb, 6-9W







# Ristikko

Pilke® Ristikko is an architectural plywood lamp.  
It is a sculpture-like minimalistic birch plywood pendant.





# Ristikko Pendant 37

Ristikko 37 is a small architectural pendant made of birch plywood, suitable for both contract and domestic use. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Handcrafted in Finland.

Designer:  
Harri Koskinen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

### Specifications

Height: 23 cm  
Size: 37 x 37 cm  
Weight: 0.7 kg  
Cable & Wire: 1.5 m  
Lamp: E14, Max. 20W

Recommended light source:  
2 LED light bulbs, 2.1W





# Ristikko Pendant 65

Ristikko 65 is a minimalistic architectural pendant made of birch plywood. This sculpture-like, sophisticated lamp is suitable for both contract and domestic use. The stylish geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Handcrafted in Finland.

Designer:  
Harri Koskinen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

### Specifications

Height: 23 cm  
Size : 65 x 65 cm  
Weight: 1.3 kg  
Cable & Wire: 1.5 m  
Lamp: E14, Max. 20W

Recommended light source:  
2 clear LED light bulbs, 2.1W







# Ristikko Pendant 95

Designer:  
Harri Koskinen

Colours:

- Birch
- White
- Black

Materials:  
Birch plywood

Specifications

Height: 23 cm  
 Size : 37 x 95 cm  
 Weight: 1.7 kg  
 Cable & Wire: 1.5 m  
 Lamp: E14, Max. 20W

Recommended light source:  
4 clear LED bulbs 2.1W







# Havas

Pilke® Havas is a do-it-yourself lamp and comes in a flat box with assembly instructions or pre-constructed for contract.



# Havas Pendant 40

Havas is an intelligent, geometric 3D puzzle for you to assemble yourself. It comes in a flat box with assembly instructions. You can create a dashing installation of one or more Havas lamps in a lobby, restaurant or shop window. This playful geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish woodwork remastered by today's computer technology enables assembly without using any glue or screws.

Designer:  
Tuukka Halonen

Colours:

● Birch

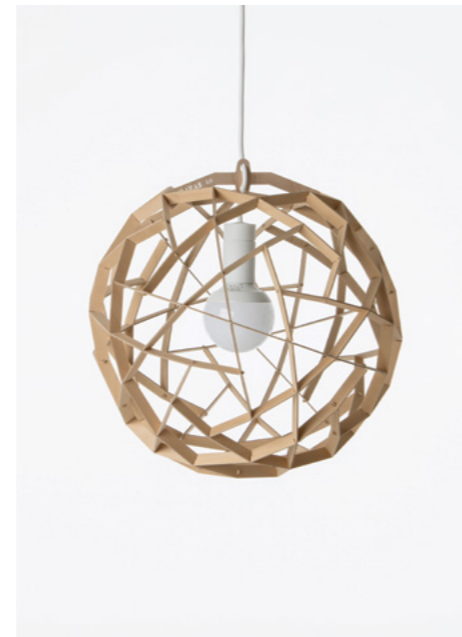
Materials:  
Birch plywood

#### Specifications

Diameter: 40 cm  
Weight: 0.5 kg  
Cable: 1.5 m  
Lamp: E27, Max. 60W

Recommended light source:  
LED light Globe bulb, 6-12W

**ASSEMBLED VERSION FOR CONTRACT  
AVAILABLE UPON REQUEST**







# Havas Pendant 50

Havas is an intelligent, geometric 3D puzzle for you to assemble yourself. It comes in a flat box with assembly instructions. You can create a dashing installation of one or more Havas lamps in a lobby, restaurant or shop window. This playful geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish woodworking remastered by today's computer technology enables assembly without using any glue or screws.

Designer:  
Tuukka Halonen

Colours:

● Birch

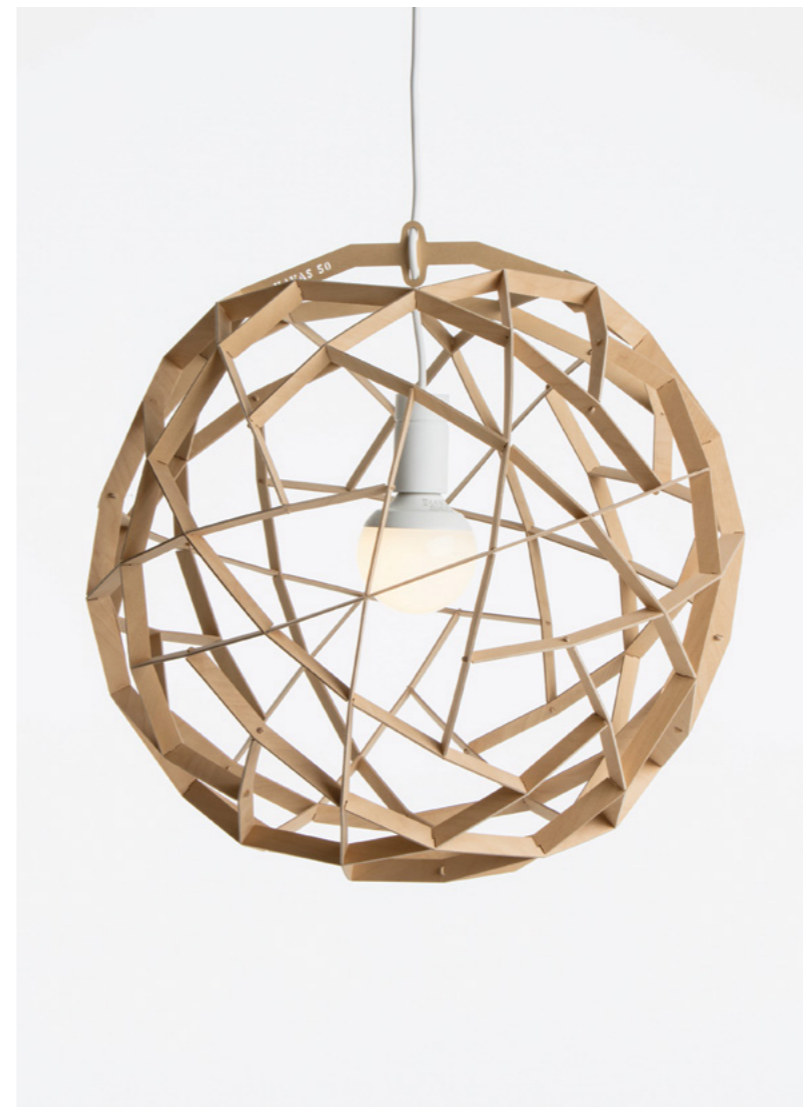
Materials:  
Birch plywood

#### Specifications

Diameter: 50 cm  
Weight: 0.6 kg  
Cable: 1.5 m  
Lamp: E27, Max. 60W

Recommended light source:  
LED light Globe bulb, 6-12W

**ASSEMBLED VERSION FOR CONTRACT  
AVAILABLE UPON REQUEST**





# Havas Pendant 70

Havas is an intelligent, geometric 3D puzzle for you to assemble yourself. It comes in a flat box with assembly instructions. You can create a dashing installation of one or more Havas lamps in a lobby, restaurant or shop window. This playful geometric design and natural, sustainable wood bring warmth and wellbeing to your life. Traditional Finnish woodwork remastered by today's computer technology enables assembly without using any glue or screws.

Designer:  
Tuukka Halonen

Colours:

● Birch

Materials:  
Birch plywood

#### Specifications

Diameter: 70 cm  
Weight: 0.8 kg  
Cable: 1.5 m  
Lamp: E27, Max. 60W

Recommended light source:  
LED light Globe bulb, 6-12W

**ASSEMBLED VERSION FOR CONTRACT  
AVAILABLE UPON REQUEST**





# Custom cables

For orders of a minimum of 5 pendants in the Signature series we offer the choice of six different colors on the textile cable in 2, 3 or 5 meters length\*

\* Signature 64 and 95 have a maximum length of 2,9 meter because of limit of the supportive steel cables

CONTRACT ONLY



WHITE



BLACK



LINEN WHITE MELANGE



ESPRESSO BROWN



HONEY GOLDEN

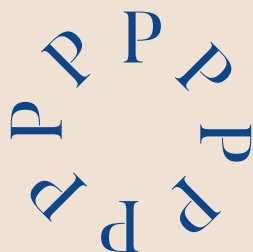


SAGE GREEN

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